

DIRECTIONS FOR RESETTING TORQUE TO SETTINGS OTHER THAN RECOMMENDED BY JOHNSON MFG. CO. FOR GASKET TAPE APPLICATIONS

1. Hold male end of the torque limiter in a vise allowing the socket end to face up.
2. Determine the present torque setting using an accurate torque wrench.
3. Remove snap ring (A) and locking plate (B).
4. Adjust nut (C) with an open-end wrench clockwise to increase torque, counter clockwise to decrease torque.

Note the following torque ranges:

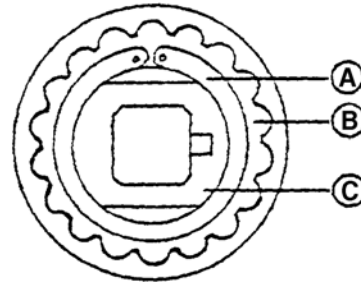
3/8" drive - minimum 5 foot pounds (60 inch pounds), maximum 25 foot pounds (300 inch pounds).

1/2" drive - minimum 10 foot pounds (120 inch pounds), maximum 40 foot pounds (480 inch pounds).

To reset for gasket tape applications, refer to instructions supplied with each roll of Johnson Gasket Tape.

5. Obtain new torque reading with torque indicator. Repeat preceding step if additional adjustment is necessary.
6. Replace locking plate and snap ring.
7. Recheck torque for accuracy.

DO NOT USE WITH IMPACT DRIVER!



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